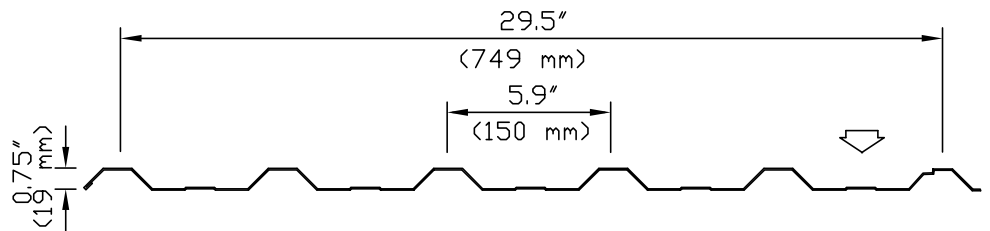
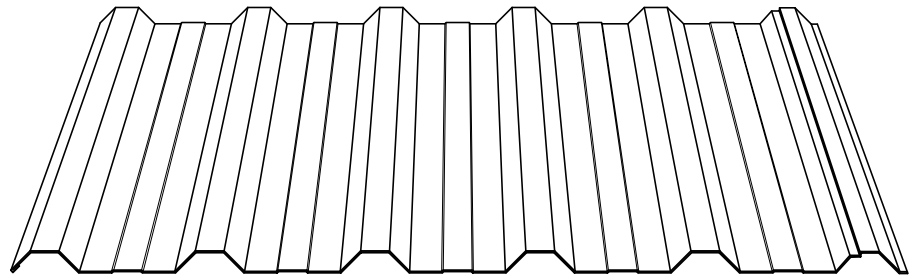


Diamond Rib

The "Diamond Rib" manufactured by Ideal Roofing is the industry's most versatile lightweight steel siding profile. Its aesthetic, architectural and structural qualities renders it worthy of consideration on a variety of building types and designs. Commercial, agricultural, light industrial and even specialized residential constructions can be handsomely covered with this panel.

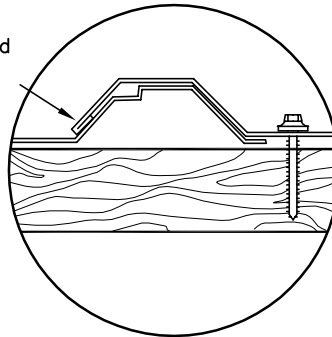
To ensure rigidity the "Diamond Rib" has six 3/4" (19mm) high ribs and is roll-formed into 29 1/2" (749mm) wide panels which are custom cut in lengths up to 40 feet (12.2mm) for fast and easy installation.

With its anti-siphon groove at the over-lap, the "Diamond Rib" can also be used as a roofing sheet on certain projects. However, the manufacturer's recommendations must be followed, since this product was designed mostly for siding applications.



Diamond Rib

Unique reinforced overlapping rib



AVAILABLE MATERIALS

Mill finish Galvanized Steel

- (ASTM-A653 SS grade 33, Z275 (G-90));
- gauges: 30 (.015"/0.38mm thick),
- 28 (.018"/0.45mm thick),
- 26 (.021"/0.54mm thick),
- 24 (.026"/0.66mm thick).

Mill finish Galvalume Plus Steel

- (ASTM-A792 SS grade 33, AZ165);
- gauges: 30 (.015"/0.38mm thick),
- 28 (.018"/0.45mm thick),
- 26 (.021"/0.54mm thick),
- 24 (.026"/0.66mm thick).

Pre-painted Galvanized Steel

- (ASTM-A653 SS grade 33, Z275 (G-90));
- 8000+ Series: see colour chart;
- gauges: 30 (.015"/0.38mm thick),
- 28 (.018"/0.45mm thick),
- 26 (.021"/0.54mm thick),
- 24 (.026"/0.66mm thick).

Aluminum Plain and Diamond Embossed

- gauge: 25 (.0175"/0.44mm thick)

Aluminum Pre-painted White

- gauge: 23 (.023"/0.58mm thick)

| UNIFORMLY DISTRIBUTED LOADS (psf/ Kpa) | | | | | |
|--|--------------|------------------|------------------|-------------------|-------------------|
| Span Condition | Span In (mm) | 30 gauge | 28 gauge | 26 gauge | 24 gauge |
| | | (.015" / 0.38mm) | (.018" / 0.45mm) | (.021" / 0.54 mm) | (.026" / 0.66 mm) |
| | | D | D | D | D |
| T | 12 (305) | 136 (6.64) | 185 (9.03) | 271 (13.23) | 490 (23.92) |
| | 15 (381) | 109 (5.32) | 148 (7.23) | 217 (10.59) | 392 (19.14) |
| R | 18 (457) | 90 (4.39) | 123 (6.00) | 181 (8.84) | 326 (15.92) |
| | 21 (533) | 77 (3.76) | 105 (5.13) | 155 (7.57) | 253 (12.35) |
| I | 24 (610) | 68 (3.32) | 92 (4.49) | 135 (6.59) | 194 (9.47) |
| | 30 (762) | 53 (2.59) | 66 (3.22) | 87 (4.25) | 124 (6.05) |
| P | 36 (914) | 37 (1.81) | 45 (2.20) | 60 (2.93) | 86 (4.20) |
| | 42 (1067) | 27 (1.32) | 33 (1.61) | 44 (2.15) | 63 (3.08) |
| L | 48 (1220) | 20 (0.98) | 25 (1.22) | 34 (1.66) | 48 (2.34) |

D = Load capacity based on deflection L/180

| | |
|---------------------------|---|
| Minimum Yield Stress | Fy = 33,000.00 P.S.I. (228 Mpa) |
| Maximum Working Stress Fb | = 20,625.00 P.S.I. (144 Mpa) |
| Young's Modulus | (E) = 29,500,000.00 P.S.I. (203 Mpa) |